AMENDMENTS TO THE CLAIMS

The following listing of claims will replace all prior versions, and listings, of claims in the application:

Listing of Claims:

1. (Currently Amended) A skeleton structure member made by disposing a solidified granular bulk material obtained by bonding together and thereby solidifying multiple granules inside a skeleton member of a transport machine and/or a space bounded by a-the skeleton member and a panel member peripheral thereto,

characterized in that in wherein, in the solidified granular bulk material, the granules are bonded together by surface fusion and an internal pressure is created by expansion.

2. (Currently Amended) A manufacturing method of for manufacturing a skeleton structure member made by disposing a solidified granular bulk material obtained by bonding together and thereby solidifying multiple granules inside a skeleton member of a transport machine and/or a space bounded by a the skeleton member and a panel member peripheral thereto,

characterized in that it includes said method including the steps of a step of placing granules, which are made by wrapping a core substance consisting of a liquid or a solid with a film, into the skeleton member and/or space in an unexpanded state; and,

a step of heating the granules and thereby causing the granules 25-to expand-by heating them.